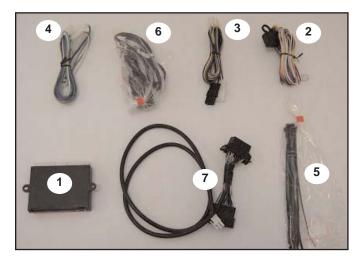
Part Number: 250-9604

GENERAL APPLICABILITY

NISSAN SENTRA (AT/MT)

KIT CONTENTS/SERVICE PARTS

| ITEM | QTY | DESCRIPTION | Part# |
|------|-----|-------------------------|----------|
| 1 | 1 | CRUISE CONTROL MODULE | 250-2809 |
| 2 | 1 | CLUTCH HARNESS | 250-2759 |
| 3 | 1 | SWITCH HARNESS | 250-2760 |
| 4 | 1 | PEDAL INTERFACE HARNESS | 250-2808 |
| 5 | 1 | Hardware Kit | 250-2767 |
| 6 | 1 | Control Switch | 250-3742 |
| 7 | 1 | DIAGNOSTICS HARNESS | 250-2783 |



HARDWARE BAG CONTENTS

| ITEM | QTY | DESCRIPTION |
|------|-----|---------------|
| 1 | 8 | Wire Zip Ties |
| 2 | | |
| 3 | | |

RECOMMENDED TOOLS

| Personal & Vehicle Protection | | | |
|-------------------------------|----------------------------|--|--|
| SAFETY GLASSES | | | |
| | | | |
| | | | |
| SPECIAL TOOLS | | | |
| VOLT-OHM METER | | | |
| Installation Tools | | | |
| TRIM REMOVAL TOOL | PHILLIPS SCREWDRIVER | | |
| 10-MM WRENCH | | | |
| DRILL BITS | 9.5mm or 3/8" (for switch) | | |
| 14mm Wrench | | | |
| SOLDERING TOOL | | | |
| SPECIAL CHEMICALS | | | |
| | | | |
| | | | |

CONFLICTS

| Note: | | | |
|-------|--|--|--|
| | | | |
| | | | |

LEGEND



STOP: DAMAGE TO VEHICLE MAY OCCUR. DO NOT PROCEED UNTIL PROCESS COMPLIANCE HAS BEEN MET.



 $\underline{\text{OPERATOR SAFETY:}}$ Use Caution to Avoid Risk of Injury.



CRITICAL PROCESS: PROCEED WITH CAUTION TO ENSURE A QUALITY INSTALLATION. THESE POINTS WILL BE AUDITED ON A COMPLETED VEHICLE INSTALLATION.



<u>GENERAL PROCESS:</u> THIS HIGHLIGHTS SPECIFIC PROCESSES TO ENSURE A QUALITY INSTALLATION. THESE POINTS WILL BE AUDITED DURING THE ACCESSORY INSTALLATION.



TOOLS & EQUIPMENT: THIS CALLS OUT THE SPECIFIC TOOLS AND EQUIPMENT REQUIRED FOR THE PROCESS.



REVISION MARK: THIS MARK HIGHLIGHTS A CHANGE IN INSTALLATION WITH RESPECT TO PREVIOUS ISSUE.



WARNING: DO NOT USE HAND-HELD 2-WAY TRANSCEIVERS INSIDE YOUR VEHICLE WHILE DRIVING.

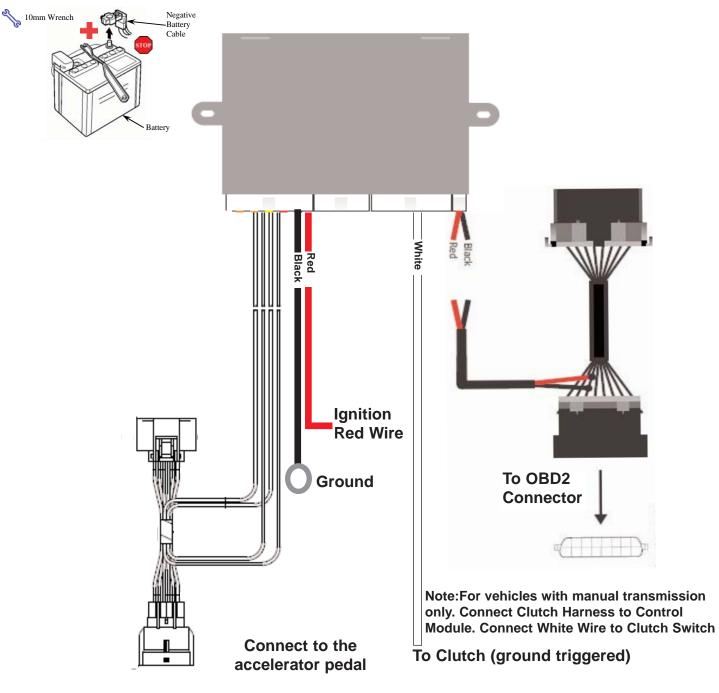
WHEN TRANSMITTING FROM INSIDE THE CAR, 2-WAY RADIOS THAT OPERATE IN THE 25MHZ-700MHZ FREQUENCY RANGE WITH MORE THAN 2.0 WATTS OF POWER CAN PRODUCE ELECTROMAGNETIC INTERFERENCE THAT COULD INTERFERE WITH THE OPERATION OF CRUISE AND THROTTLE CONTROLS RESULTING IN VEHICLE "LIMP MODE".

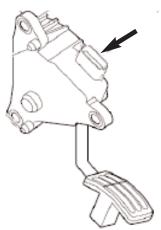
USE OF CELLULAR PHONES WILL NOT INTERFERE WITH THESE CONTROLS.



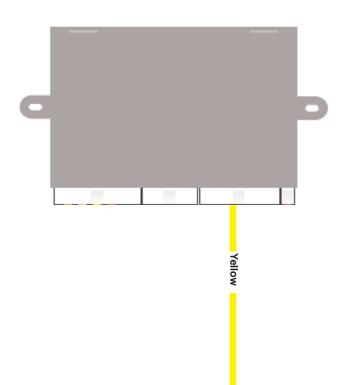
DUE TO SENSITIVE NATURE OF SIGNALS USED FOR THIS PRODUCT, ALL NON-PLUG AND PLAY CONNECTIONS MUST BE SOLDERED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL VOID WARRANTY.

NISSAN SENTRA
PART NUMBER: 250-9604



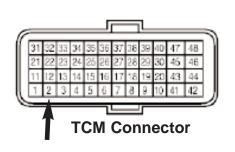


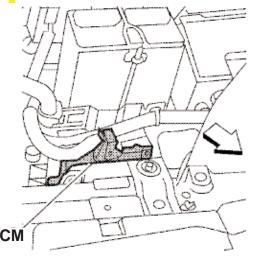
PART NUMBER: 250-9604



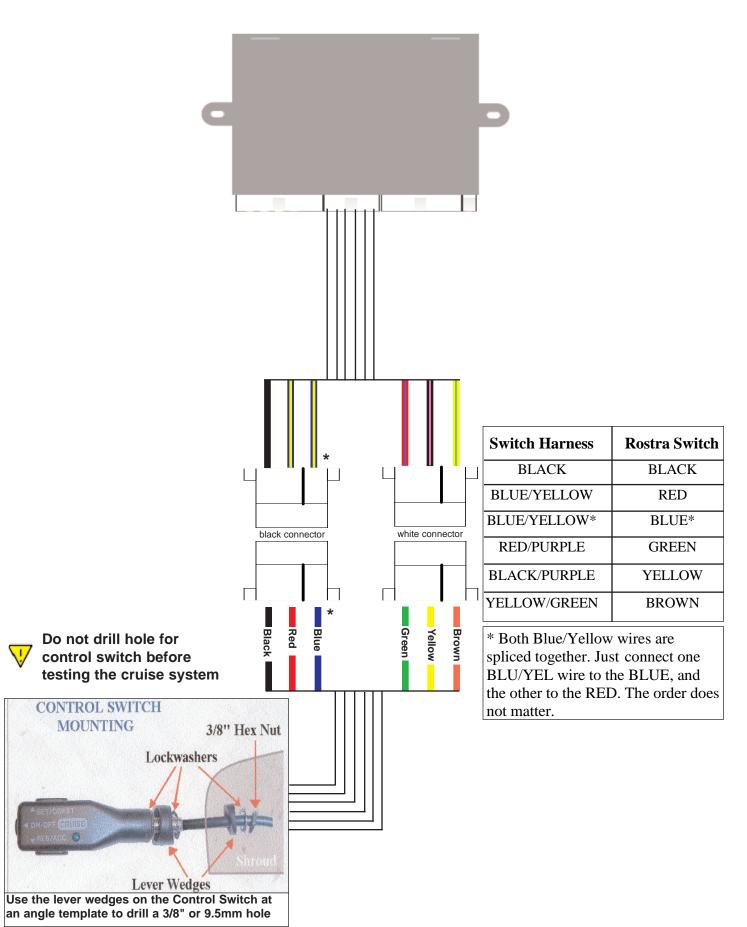
To NSS (12volt triggered)

Note:For vehicles with automatic transmission only. Connect Clutch Harness to Control Module. Connect Yellow Wire to Pink/Black in Pin 2 at TCM located below air intake in front of battery. Use white from Clutch Harness to extend yellow wire

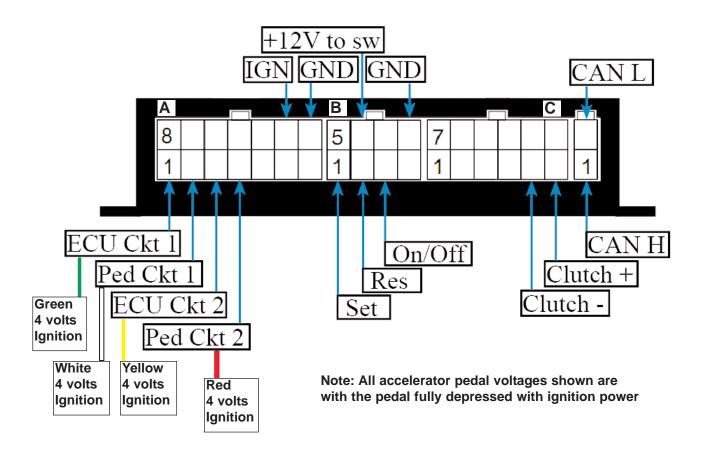




PART NUMBER: 250-9604



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| Pin | Color | DESIRED RESULTS | FAULT CONDITION |
|-----|--------------|--|---|
| 13A | Red | +12V WHEN SWITCHED ON AND +OV WHEN | No power, voltage drop, or intermittent |
| | | SWITCHED OFF. IGNITION MUST BE GREATER THAN | CONNECTION WILL CAUSE LOSS OF PEDAL OR |
| | | +10V WHILE CRANKING VEHICLE. | "LIMP MODE" CONDITION. |
| 14A | BLACK | LOWEST RESISTANCE TO GROUND AND CLOSEST TO | A BAD GROUND CONNECTION WILL CAUSE THE |
| | | ZERO (0) OHMS AS POSSIBLE. USE A VEHICLE | FOLLOWING CONDITIONS: CRUISE WILL NOT |
| | | GROUND POINT WHERE OTHER GROUND WIRES ARE | FUNCTION, LOSS OF PEDAL OR "LIMP MODE" |
| | | CONNECTED TO. | CONDITION. |
| 1B | GREEN | SET/COAST: 12V PRESS AND HOLD SET | CRUISE WILL NOT SET IF THIS CONNECTION IS |
| | | | NOT INSTALLED CORRECTLY. |
| 2B | YELLOW | RESUME/ACCEL: 12V PRESS AND HOLD RESUME | CRUISE WILL NOT RESUME OR ACCEL IF THIS |
| | | | CONNECTION IS NOT INSTALLED CORRECTLY. |
| 3B | Brown | On/Off: 12V PRESS ON | CRUISE WILL NOT SET IF THIS CONNECTION IS |
| | | | NOT INSTALLED CORRECTLY. |
| 6B | RED AND BLUE | 12V | CRUISE LIGHT WILL NOT COME ON IF THESE |
| 8B | BLACK | (0) OHMS RESISTANCE TO GROUND | CONNECTIONS ARE NOT INSTALLED CORRECTLY. |
| 5C | WHITE | GROUND ACTIVE WIRE AT SWITCH WHEN CLUTCH IS | CRUISE WILL NOT FUNCTION IF WRONG WIRE IS |
| | | DEPRESSED. | CONNECTED -OR- CRUISE WILL NOT DISEN- |
| 6C | YELLOW | +12V ACTIVE WIRE AT SWITCH WHEN CLUTCH IS DEPRESSED. | GAGE WHEN CLUTCH IS DEPRESSED. |

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Notes:

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