OE-STYLE CRUISE CONTROL SWITCH INSTALLATION INSTRUCTIONS
PART No. 250-1768

FEATURES TOYOTA -OE STYLE SWITCH WITH INTERNATIONAL GRAPHICS FOR CRUISE CONTROL!

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## PARTS IDENTIFICATION

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<td>1</td>
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<td>250-1768</td>
<td>Control Switch Assembly</td>
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<td>2</td>
<td>1</td>
<td>250-2598</td>
<td>Tool, Cut, Switch Hole (Optional-Sold Separately)</td>
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<tr>
<td>3</td>
<td>1</td>
<td>250-2599</td>
<td>Tool, Template, Switch Hole (Optional-Sold Separately)</td>
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<td>4</td>
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<td>250-2600</td>
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CONTROL SWITCH

**Location:** Right Side Steering Wheel Cover

**Hardware:** Use Cutting Tools 250-1598, 250-1599 & 250-1600 or Template Instructions.

1. **Remove lower steering column cover; this requires removal of three (3) Philips screws.**

   Figures 1, 2 & 3.

2. **Remove airbag by extracting the two 30 Torx screws as illustrated in Figure 4A.**

3. **Utilize small screwdriver to remove airbag connectors as illustrated in Figure 4B.**

   **Caution:** Be sure to store airbag face up as illustrated in Figure 4C to reduce injury in event of accidental discharge of airbag.

   **Caution:** Ensure that battery has been disconnected for more than 90 seconds prior to removal of airbag; failure to heed this warning may result in airbag discharge and may cause serious injury or death.
CONTROL SWITCH CONTINUED

4. Using the **Switch Hole Cutting Template, 250-2599,** place the locator tabs into OE cruise switch mounting holes and drill one (1) 5mm (13/64”) hole and two (2) 8mm (11/32”). **Figures 6 & 7**

5. Using the **Switch Hole Cutting Tool, 250-2598,** place the locator tabs into OE cruise switch mounting holes and with 13mm socket, tighten the screw until plastic hole is cut out. **Figures 8, 9 & 10.**

Ensure that the marks indicating the top of the cutting tool are facing up; the angle on the tool should silhouette the curves of the steering shroud. **Figures 8, 9 & 10.**

6. Sometimes the cutting die may get lodged in the steering shroud material; in this case, utilize the **Cutting Extraction Tool, 250-2600,** to remove die.

Thread T-Bolt into die as shown in **Figure 11** and pull to remove die from steering shroud.
CONTROL SWITCH CONTINUED

7. Mount Cruise Control switch with two (2) Torx 15 screws provided. Remove ground terminal and dummy horn/cruise connector from steering wheel and discard. Plug in cruise switch connector ensuring to reconnect ground terminal. Figure 6 & 12

8. Reinstall Airbag.

9. Utilizing Interface connectors on Main cruise harness, make interface connection to horn/cruise connector located at steering slip-ring near switch location as shown in Figure 13.

10. Reinstall two (2) piece steering wheel shroud.

REASSEMBLY

1. Reconnect Negative Battery Cable and torque to 3 ft lbs.