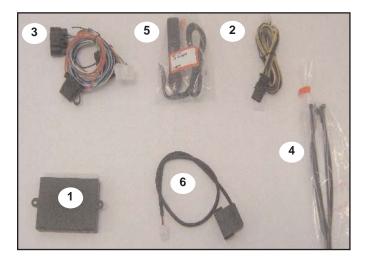
PART NUMBER: 250-9600

## GENERAL APPLICABILITY

ALL MODELS

## KIT CONTENTS/SERVICE PARTS

ITEM	QTY	DESCRIPTION	Part#
1	1	CRUISE CONTROL MODULE	250-2792
2	1	SWITCH HARNESS	250-2760
3	1	PEDAL INTERFACE HARNESS	250-2794
4	1	Hardware Kit	250-2767
5	1	CONTROL SWITCH	250-3742
6	1	DIAGNOSTICS HARNESS	250-2785



# HARDWARE BAG CONTENTS

ITEM	QTY	DESCRIPTION
1	8	Wire Zip Ties
2		
3		

# RECOMMENDED TOOLS

Personal & Vehicle Protection			
SAFETY GLASSES			
SPECIAL TOOLS			
VOLT-OHM METER			
Installation Tools			
TRIM REMOVAL TOOL	PHILLIPS SCREWDRIVER		
10-MM WRENCH			
DRILL BITS	9.5mm or 3/8" (FOR SWITCH)		
14mm Wrench			
SOLDERING TOOL			
SPECIAL CHEMICALS			

## CONFLICTS

NOTE:			

## **LEGEND**



**STOP:** DAMAGE TO VEHICLE MAY OCCUR. DO NOT PROCEED UNTIL PROCESS COMPLIANCE HAS BEEN MET.



 $\underline{\text{OPERATOR SAFETY:}} \text{ Use Caution to Avoid Risk of Injury.}$ 



CRITICAL PROCESS: PROCEED WITH CAUTION TO ENSURE A QUALITY INSTALLATION. THESE POINTS WILL BE AUDITED ON A COMPLETED VEHICLE INSTALLATION.



<u>GENERAL PROCESS:</u> THIS HIGHLIGHTS SPECIFIC PROCESSES TO ENSURE A QUALITY INSTALLATION. THESE POINTS WILL BE AUDITED DURING THE ACCESSORY INSTALLATION.



TOOLS & EQUIPMENT: THIS CALLS OUT THE SPECIFIC TOOLS AND EQUIPMENT REQUIRED FOR THE PROCESS.



**REVISION MARK:** THIS MARK HIGHLIGHTS A CHANGE IN INSTALLATION WITH RESPECT TO PREVIOUS ISSUE.



WARNING: DO NOT USE HAND-HELD 2-WAY TRANSCEIVERS INSIDE YOUR VEHICLE WHILE DRIVING.

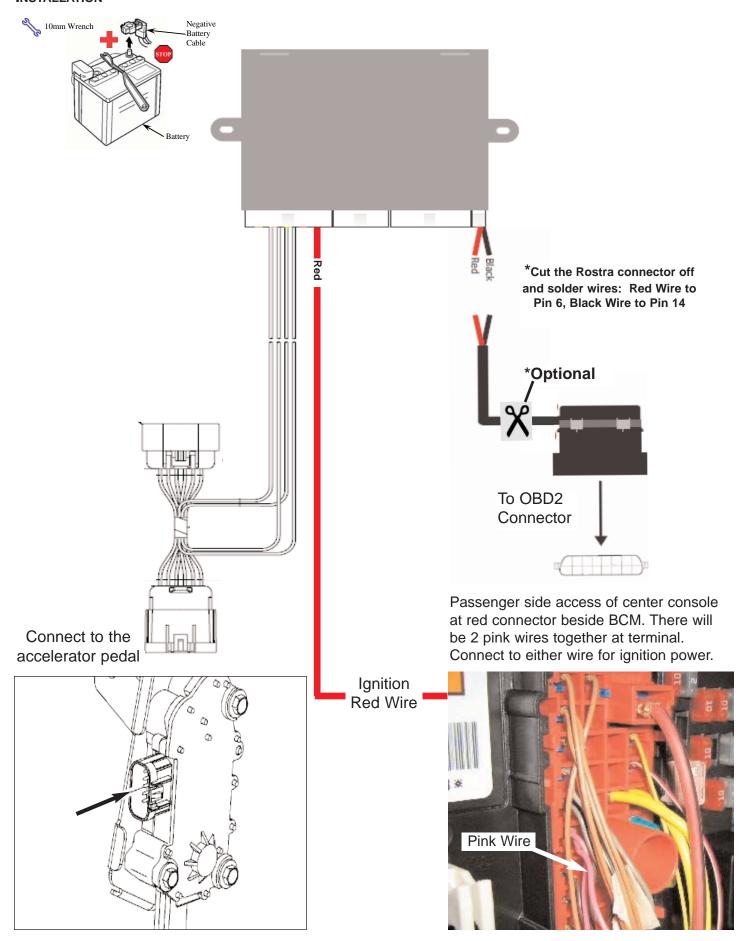
WHEN TRANSMITTING FROM INSIDE THE CAR, 2-WAY RADIOS THAT OPERATE IN THE 25MHZ-700MHZ FREQUENCY RANGE WITH MORE THAN 2.0 WATTS OF POWER CAN PRODUCE ELECTROMAGNETIC INTERFERENCE THAT COULD INTERFERE WITH THE OPERATION OF CRUISE AND THROTTLE CONTROLS RESULTING IN VEHICLE "LIMP MODE".

USE OF CELLULAR PHONES WILL NOT INTERFERE WITH THESE CONTROLS.

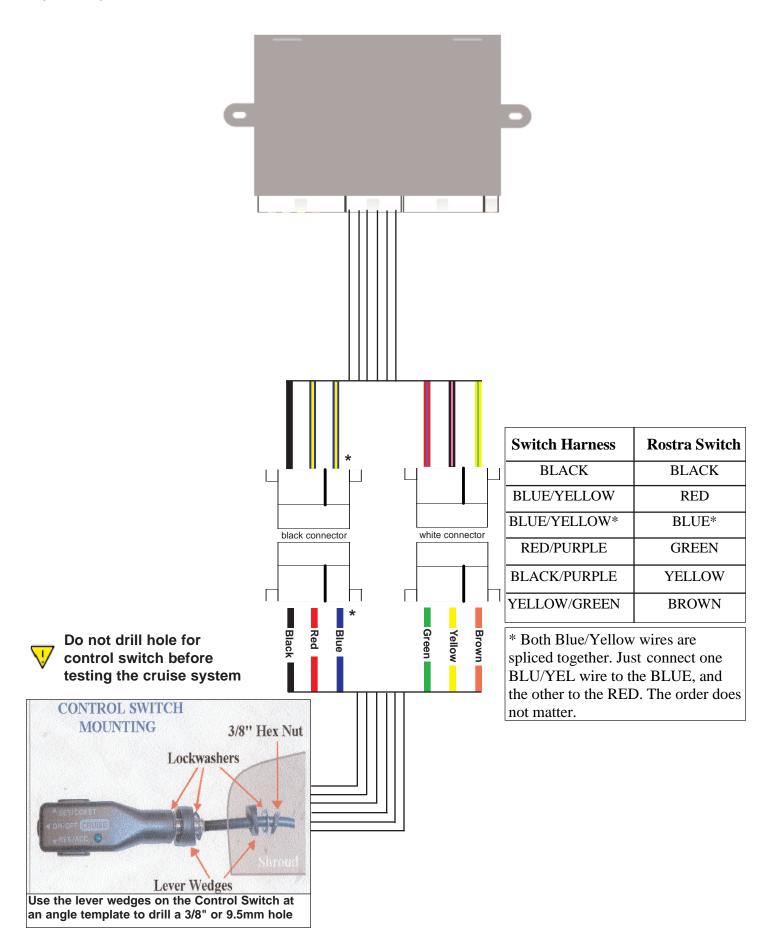


DUE TO SENSITIVE NATURE OF SIGNALS USED FOR THIS PRODUCT, ALL NON-PLUG AND PLAY CONNECTIONS MUST BE SOLDERED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL VOID WARRANTY.

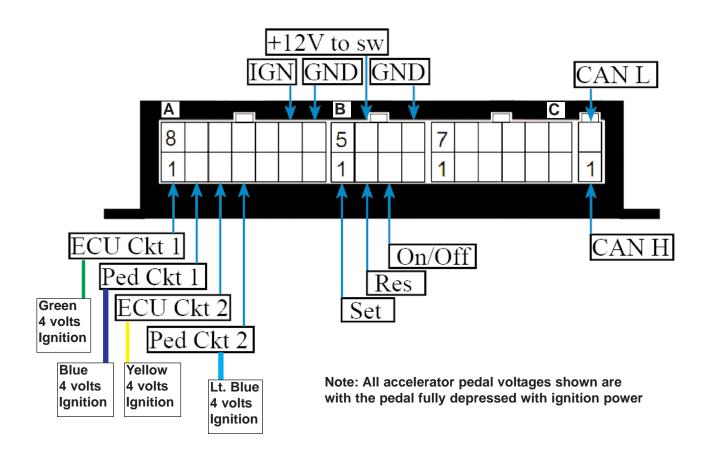
#### INSTALLATION



INSTALLATION



TROUBLESHOOTING



Pin	Color	DESIRED RESULTS	FAULT CONDITION
13A	RED	+12V WHEN SWITCHED ON AND +OV WHEN	No power, voltage drop, or intermittent
		SWITCHED OFF. IGNITION MUST BE GREATER THAN	CONNECTION WILL CAUSE LOSS OF PEDAL OR
		+10V WHILE CRANKING VEHICLE.	"LIMP MODE" CONDITION.
14A	BLACK	LOWEST RESISTANCE TO GROUND AND CLOSEST TO	A BAD GROUND CONNECTION WILL CAUSE THE
		ZERO (0) OHMS AS POSSIBLE. USE A VEHICLE	FOLLOWING CONDITIONS: CRUISE WILL NOT
		GROUND POINT WHERE OTHER GROUND WIRES ARE	FUNCTION, LOSS OF PEDAL OR "LIMP MODE"
		CONNECTED TO.	CONDITION.
1B	GREEN	SET/COAST: 12V PRESS AND HOLD SET	CRUISE WILL NOT SET IF THIS CONNECTION IS
			NOT INSTALLED CORRECTLY.
2B	YELLOW	RESUME/ACCEL: 12V PRESS AND HOLD RESUME	CRUISE WILL NOT RESUME OR ACCEL IF THIS
			CONNECTION IS NOT INSTALLED CORRECTLY.
3B	Brown	On/Off: 12V PRESS ON	CRUISE WILL NOT SET IF THIS CONNECTION IS
			NOT INSTALLED CORRECTLY.
6B	RED AND BLUE	12V	Cruise light will not come on if these
8B	BLACK	(0) OHMS RESISTANCE TO GROUND	CONNECTIONS ARE NOT INSTALLED CORRECTLY.

